

MACHINE CLEANING PROCEDURE

Step 1

Pump fluid from machine tool removing chips and/or any grinding swarf from all areas of the sump.

Step 2

Fill the machine tool with enough water to circulate the pumps. Add ArrowClean 130 at approximately 5% to the water. Circulate the solution through all pumps and lines allowing the ArrowClean 130 to clean all exposed areas. For best results allow the solution to circulate 1-2 hours. For machines that are extremely contaminated additional circulation time may be required. Manually clean surfaces with brushes and rags removing any additional residue.

Step 3

Pump out water and ArrowClean 130 solution from the machine tool. Remove any additional chips and swarf.

Step 4

Rinse the machine tool with tap water circulating the water through the coolant lines ensuring the soap solution has been removed.

Step 5

Pump out the rinse water solution.

(Please note: Quickly conduct Step 6 to avoid potential corrosion on machine tools.)

Step 6

Recharge the machine tool with ArrowCool metalworking fluids at the recommended concentration suggested on the technical specification sheet.

Special Note:

- Always wear appropriate PPE (Personal Protective Equipment) gloves and eye protection when cleaning machine tools.
- Disposal of both ArrowClean 130 and the rinse water need to be disposed of in accordance with your local environmental regulations.

For technical support please call 626-358-2255 (Mon – Fri, 7 a.m. – 5 p.m. PST).

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